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Operator & Parts Manual

160 RPM Stone Care Machine



IS17

The
Peoples
COMPANY

4210901
REV.02(11-2012)

INTERNATIONAL CLEANING EQUIPMENT



READ OPERATOR MANUAL CAREFULLY

IMPORTANT: To ensure full warranty protection, Please fill out & return your warranty card.

Please fill out at time of installation for future reference.

Model No. _____

Serial No. _____

Machine Options _____

Sales Rep. _____

Sales Rep. phone no. _____

Customer ID Number _____

Installation Date _____

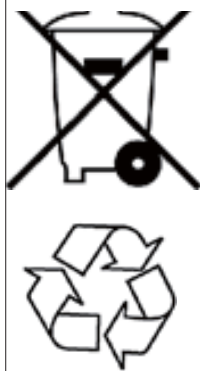
HOW TO ORDER PARTS

Only use ICE Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone, by fax or by mail.

1. Identify the machine model.
2. Identify the machine serial number from the data label.
3. Ensure the proper serial number is used from the parts list.
4. Identify the part number and quantity.

Do not order by page or reference numbers.

5. Provide your name, company name, customer ID number, billing and shipping address, phone number and purchase order number.



PROTECT THE ENVIRONMENT

Please dispose of packaging materials, old machine components such as batteries, hazardous fluids, including antifreeze and oil, in an environmentally safe way according to local waste disposal regulations. Always remember to recycle.

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Specifications and parts are subject to change without notice.

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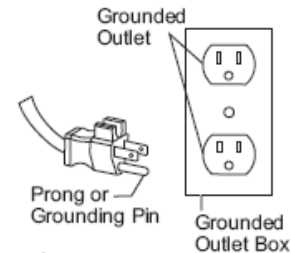
SAFETY PRECAUTIONS



Carefully read and understand this manual before operating this machine.
This machine must be grounded!

This floor/finishing machine shall be grounded while in use to protect the operator from electric shock. Grounding provides a path of least resistance for electric current. This machine is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. Do not remove the ground pin under any circumstances.

This machine is for use on a nominal 220-volt circuit and has a grounding plug that resembles the plug illustrated in Figure. Make sure that the machine is connected to an outlet having the same configuration as the plug. No adapter should be used with this machine.



This machine is intended for commercial use. It is constructed for use in an indoor environment and is not intended for any other use. Use only recommended accessories.

1. Do not operate machine:

- Unless trained and authorized.
- In flammable or explosive areas.
- With a damaged cord or plug
- If not in proper operating condition.
- Unless you have read and understand the operator's manual.
- With the use of extension cords.
- In outdoor areas and standing water.

2. Before operating machine:

- Make sure all safety devices are in place and operating properly.

3. When using machine:

- Do not run machine over cord.
- Do not pull cord around sharp edges or corners.
- Do not handle plug with wet hands.
- Report machine damage or faulty operation immediately.
- Do not pull machine by cord or plug.
- Do not unplug by pulling on the cord.
- Do not stretch cord.
- Keep cord away from heated surfaces.

4. Before leaving or servicing machine:

- Turn off machine.
- Unplug cord from outlet.

5. When servicing machine:

- Unplug cord from outlet.
- Use manufacturer supplied or approved replacement parts.



To avoid electrical shock, please replace the power cord immediately if any damage is being detected. The replacement must be performed only by an authorized person or by our customer service center.

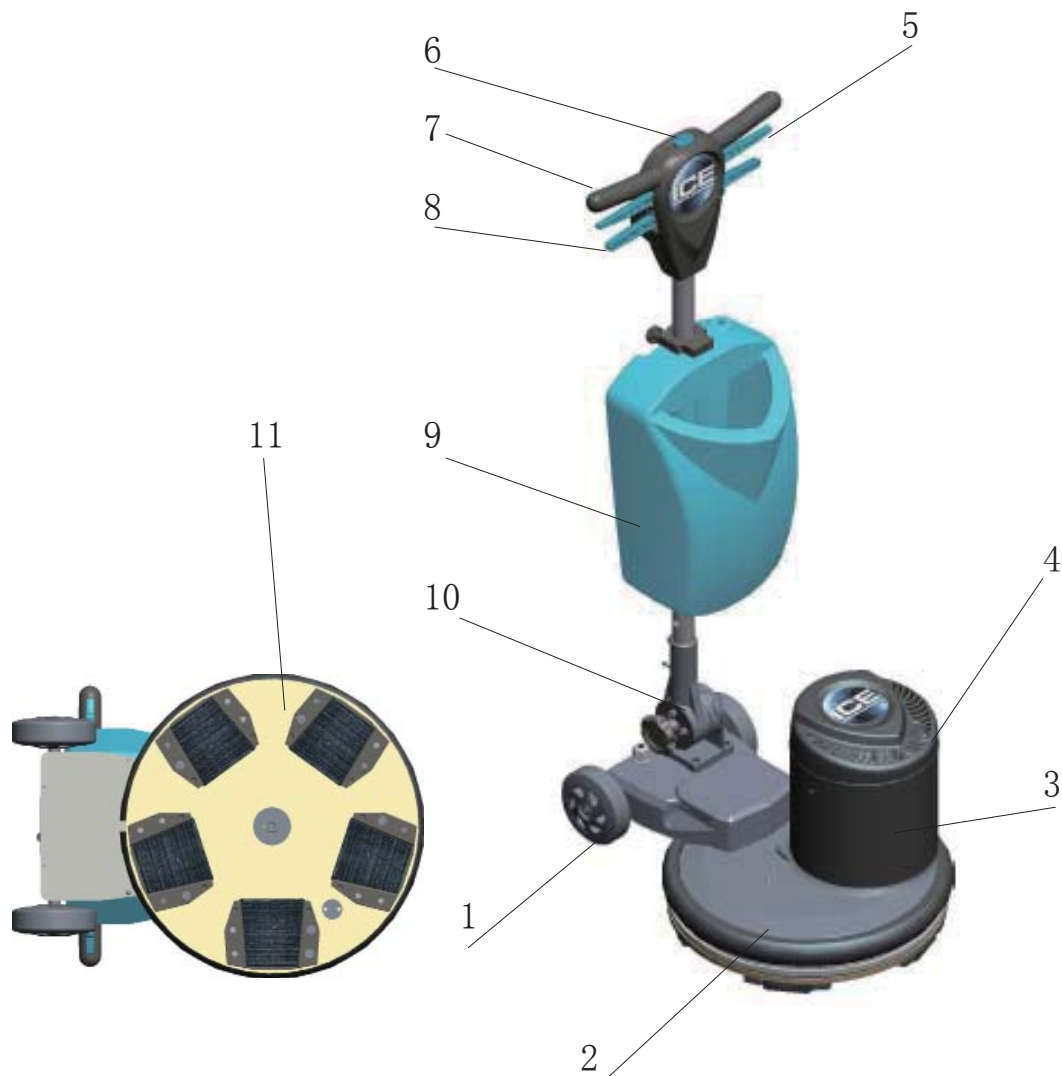
MACHINE COMPONENTS

Machine Description

- New structure design
- 17" Deck Steel
- 16" Pad driver and Grinding Disc
- Steel gear Drive
- Buffer device, Easy operation
- Safety Lock-Out Switch
- 50' Cord
- 66-Frame Motor

Machine Structure

- | | |
|-------------------|---------------------------|
| 1. Wheel | 2. Deck |
| 3. Motor | 4. Top Cover |
| 5. Trigger | 6. Safety Lock-Out Switch |
| 7. Housing | 8. Leveling Rod |
| 9. Solution Tank | 10. Steel Seat |
| 11. Grinding Disc | |



FLOOR MACHINE OPERATING INSTRUCTIONS

General Use:

- 1) Remove any obstructions or other obstacles in the area which is to be cleaned.
- 2) Place handle in upright position and tilt machine back until handle rests on the floor.



Be sure the machine is not plugged into an outlet.

- 3) Remove the pad center gripping device by unscrewing the thumbscrews.
- 4) Place appropriate burnishing pad on pad driver and re-attach the center gripping device.
- 5) Place machine back into its upright position.
- 6) Plug power cord into grounded outlet.



Do not use an extension cord in conjunction with the standard power cord.

- 7) Adjust the handle (switch housing) height to a comfortable operating position.
- 8) To start the machine, push on the Blue safety button of the top of upper switch housing and squeeze either of the switch levers.
- 9) When the machine is in operation, both hands should be placed on the handle (switch housing).
- 10) To stop the machine at any time, simply release the switch lever, and the machine will stop automatically.

MAINTENANCE

To keep the machine performing well for many years, please follow the following maintenance procedures.



Always confirm that the machine is unplugged prior to performing any maintenance or repairs.

1. Unplug machine as soon as you are done using it.
2. Tilt machine back and remove pad driver or brush.



Never store a low speed machine with the pad driver or brush mounted to the machine.

3. Clean the outside of the machine with a mild cleaner.
4. Check power cord for any damage. If damage is detected, replace power cord immediately.
5. Lubricate wheels with a water resistant lubricant once a month.
6. Check machine for loose or missing nuts and bolts, and replace as necessary.
7. If the machine is used in a dusty environment, you may remove the motor cover and blow the motor clean with compressed air. This will ensure proper ventilation, and allow the motor to run cooler.

STORAGE

- 1) Unplug machine from power source and wrap cord on handle.
- 2) Tilt machine back and remove pad driver or brush.
- 3) Store in upright position in a dry area.

Directions for the grinding and crystallization processes

Grinding process

Prepare the following tools and items: grinding disc holder, grinding disc (usually the granularity is 300#. 500#. 2000#), window squeegee, wet vacuum cleaner, "caution wet floor" caution signage.

Attach the base grinding disc to the grinding disc holder (first use the grinding disc with smallest granularity (the smaller the granularity number, the coarser the disc)) and then fit it onto the machine. Fill the tank with water.

Turn on the machine, put clean water on the floor. Grind slowly and evenly. Remove the water on the stone surface using a window squeegee. Repeat the procedure as required until there are no marks on the floor.

Pick up the powder thoroughly using wet/dry vacuum cleaner, and replace the grinding disc with the next larger granularity. Use the above directions, and continue grinding until the result is acceptable.

The floor **MUST** be cleaned thoroughly before beginning the crystallization process.



Caution, Make sure there is no sand on the floor. The grinding disc should be installed uniformly. Be sure to grind slowly and evenly with enough water. You must completely remove the powder from the last process before beginning next process. Immediately clean the floor with the vacuum cleaner, replace the grinding disc from coarsely granular to finely granular. You can't skip steps. There is coarse grind, half-finishing grind and finishing grind.

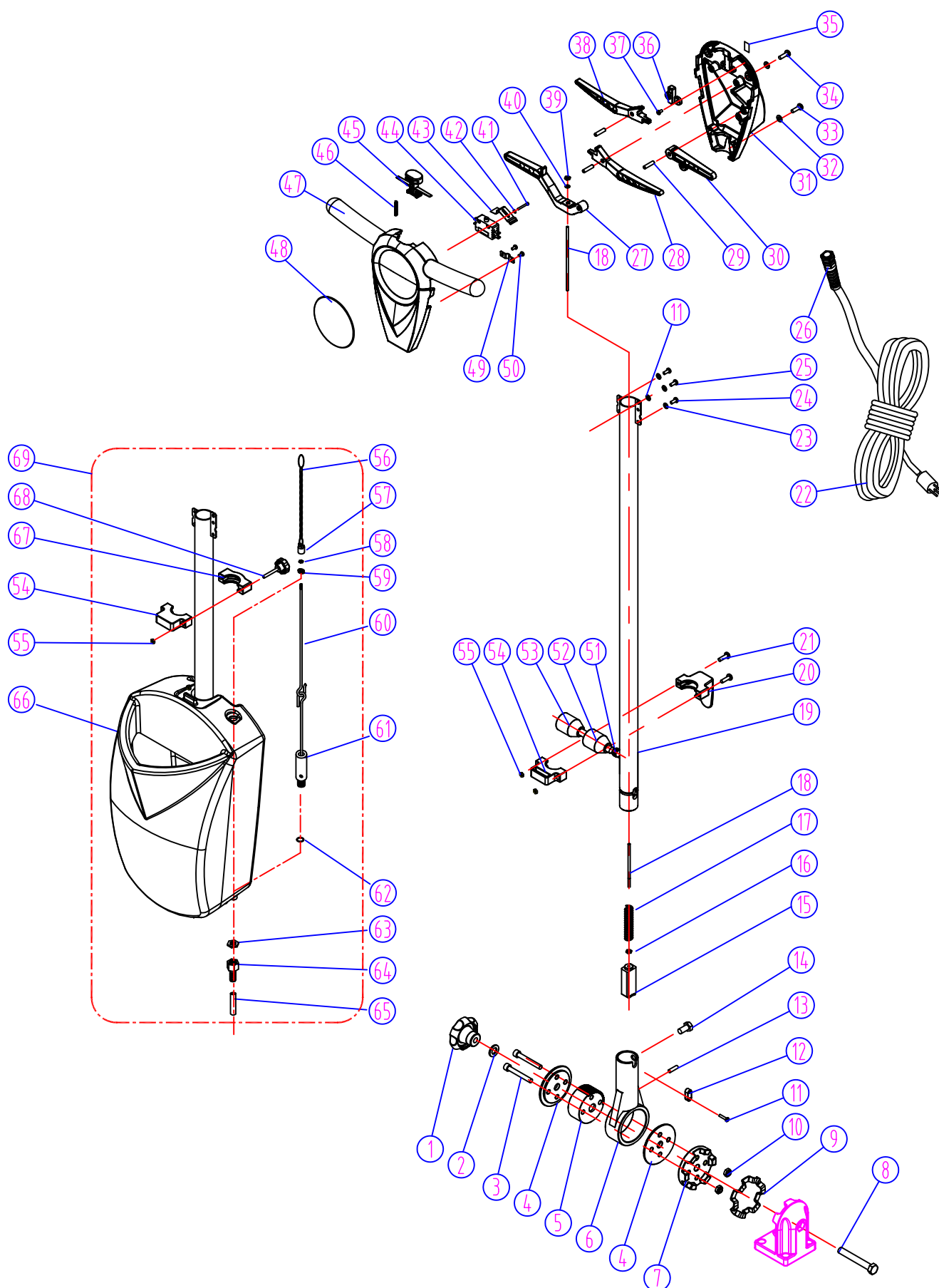
Crystallization process

Prepare the following tools and items: pad driver, fiber pad (steel pad), dust mop, K2 stone treatment, or K3 stoneshining plasm, or crystallization powder. Fit the pad driver onto the machine, then attach the fiber pad (steel pad). Turn on the machine, grind and spray K2 chemical simultaneously. Apply the chemical on the floor uniformly, and then spray K3 chemical. Rub to a high gloss and enter the next area. If using the crystallization powder, you can mix the powder with water and then spray this directly to the floor.



Caution: It's best if there is no wax application on the floor. The floor **MUST be free of water and dirt. The color of the pad is white (or colorless). Replace pad if dirty.**

IS17 HANDLE ASSEMBLY



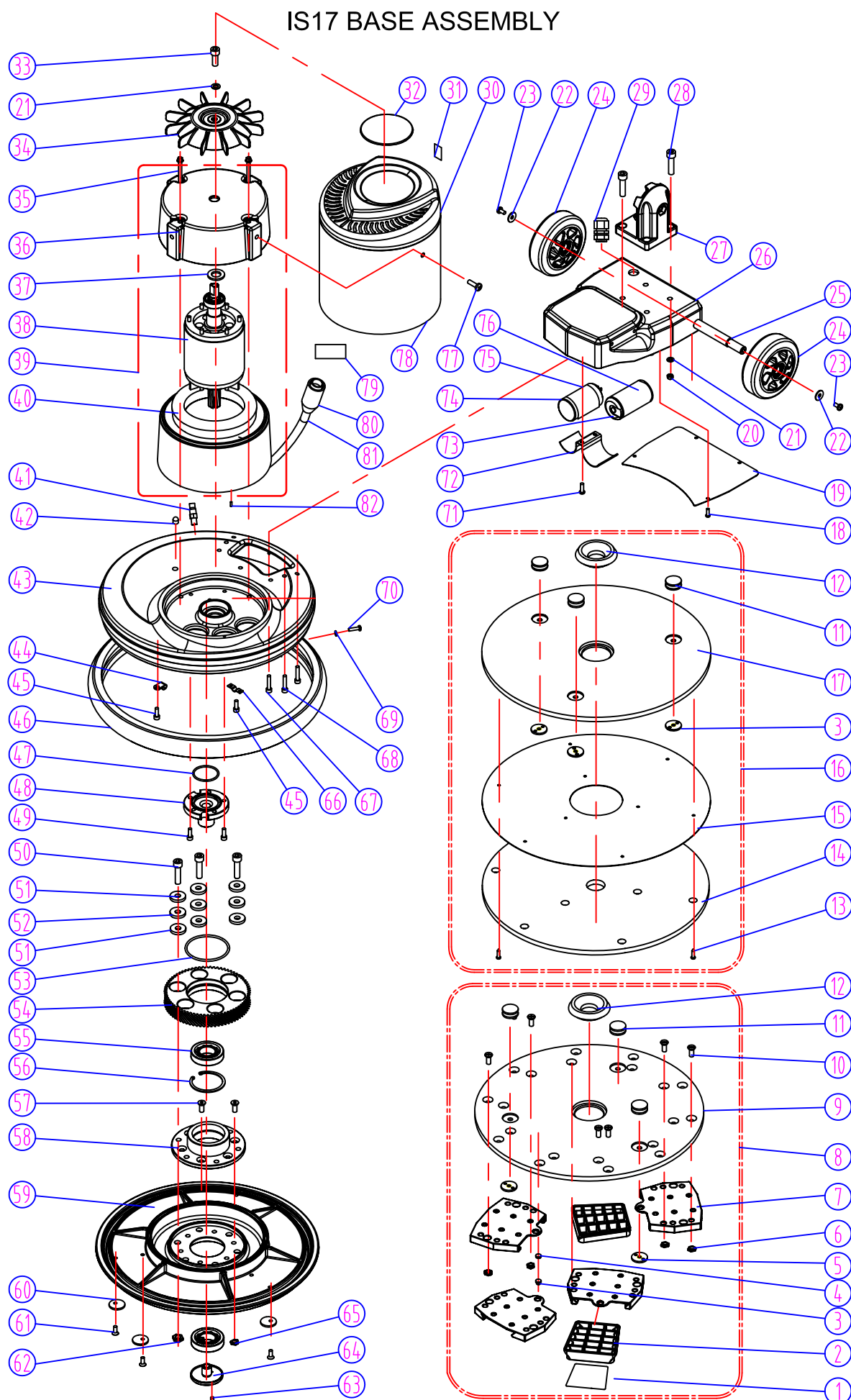
IS17 HANDLE ASSEMBLY

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	4210204	KNOB M12 锁紧手把 M12	1
2	1421124	WASHER,PLAIN Ø12 平垫圈	1
3	1531860	SCREW M8 X 60,HEX SOCKET 内六角圆柱头螺钉 M8 X 60	4
4	4210216	COVER,SEAT GEAR 端盖	2
5	4210217	GEAR 调位齿轮	1
6	4210205	MOUNTING BASE,GEAR 钢套座	1
7	4210203	CLAMP 齿型夹块	1
8	1032200	SCREW M12X100 六角头螺栓 M12X100	1
9	4210202	GASKET 齿形垫	1
10	1113810	NUT,LOCK,M8 六角锁紧螺母 M8	4
11	1211414	SCREW,M4X14 十字盘头螺钉 M4X14	3
12	4210212	KEY 8X12X25 平键 8X12X25	1
13	1535610	SCREW M6X10 内六角圆柱头紧定螺钉M6X10	1
14	1011012	SCREW,M10X12 六角头螺栓 M10X12	1
15	4210214	INSERT 调位齿杆	1
16	1111403	NUT, M4 六角头螺母 M4	1
17	4210213	SPRING LEVELING 拉杆弹簧	1
18	4210215	ROD LEVELING 长拉杆	1
19	4210209	TUBING 主管	1
20	4010405	HOOK,CABLE 绕线架	1
21	1511540	SCREW M5 X 40,HEX SOCKET 内六角圆柱头螺钉 M5 X 40	2
22	4010318	CORD,POWER SUPPLY 电源线	1
23	1434500	TOOTH WASHER,Ø5 齿型垫圈	4
24	1211512	SCREW,M5X12 十字盘头螺钉 M5X12	4
25	4010310	STRAIN RELIEF,CORD 电源线保护套	1
26	1434400	TOOTH WASHER,Ø4 齿型垫圈	2
27	4010324	LEVELING ROD 调位拉把	1
28	4010321	TRIGGER, SWITCH, LEFT 开关左拉把	1
29	4010314	PIN 销轴	4
30	4010325	LEVEL,SOLUTION 放水拉把	1
31	4010302	REAR COVER 手柄后盖	1
32	1421616	WASHER,PLAIN Ø6 平垫圈	4
33	1512635	SCREW M6 X 35 内六角平圆柱头螺钉 M6 X 35	2
34	1512625	SCREW M6 X 25 内六角平圆柱头螺钉 M6 X 25	2
35	4210118	SERIAL NUMBER 连续号贴纸	1
36	4010317	SEAT,BALL 钢球座	1
37	1211408	SCREW,M4X8 十字盘头螺丝 M4 X 8	2
38	4010322	TRIGGER, SWITCH, RIGHT 开关右拉把	1

IS17 HANDLE ASSEMBLY

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
39	1123406	NUT,LOCK,M4 六角锁紧螺母 M4	1
40	1422412	WASHER,Ø4 平垫片	1
41	1211325	SCREW,M3X25 十字盘头螺钉 M3X25	2
42	1434300	TOOTH WASHER Ø3 齿型垫圈	4
43	4010306	SPRING,SWITCH 开关弹簧	1
44	4010308	SWITCH 开关	1
45	4010307	SAFETY BOTTOM 保险键	1
46	4010326	SAFETY SPRING 安全弹簧	1
47	4010301	FRONT COVER 前盖	1
48	4010316	LOGO,ICE ICE 标牌	1
49	4010311	CLAMP,CORD 压线块	1
50	1221406	SCREW M4X6 十字盘头螺丝 M4 X 6	2
51	4010213	GROMMET 电源线保护胶圈	1
52	4010120	PLUG PROTECTOR COVER 电机防水套	1
53	4010215	CORD,HANDLE 手柄内电线	1
54	4010402	CLAMP,HOOK 固定夹	2
55	1113507	NUT,LOCK,M5 六角锁紧螺母,M5	4
56	4010423	CHAIN 链条	1
57	4010419	SEAT CHAIN 链条座	1
58	4010412	SCREW,M5,BRASS 铜螺母 M5	1
59	4010418	SEAL,TANK 水箱拉杆密封套	1
60	4010427	UPPER PULLING ROD BRASS 上拉钩	1
61	4010428	VALVE ASSEMBLY 阀组件	1
62	4010429	SEAL 密封垫	1
63	4010426	NUT,1/2-20UNF 螺母 1/2-20	1
64	4010425	BARB,HOSE,SOLUTION 放水阀接头	1
65	4210120	BARB HOSE 溶液管	1
66	4010401	TANK 水箱	1
67	4010403	CLAMP,TANK 水箱固定块	1
68	4010404	KNOB M5X40 水箱紧固手把	2
69	4015000	SOLUTION TANK ASSEMBLY 水箱组件	1

IS17 BASE ASSEMBLY



IS17 BASE ASSEMBLY

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	4010610	ZIP CLOTH 无齿拉链布	5
2	4010606	SEAT,GRINDING DISC 翻新支座	5
3	4010612	SHAFT 限位轴	5
4	4010613	SEAL 垫	5
5	4210305	NUT,M6 限位螺母	6
6	1111807	NUT, M8 六角头螺母 M8	20
7	4210607	PLATE 定位板	5
8	4210301	GRINDING DISC 翻新盘	1
9	4210303	BODY,GRINDING DISC 翻新盘体	1
10	1513825	SCREW M8 X 25 内六角沉头螺钉 M8 X 25	20
11	4210304	STUD 连接轴	6
12	4210306	SHAFT 定位轴	2
13	1323210	SELF-TAPPING SCREW ST4.2 X 10 十字盘头自攻螺钉, ST4. 2X10	9
14	4210307	PAD,RUBBER 橡胶针盘	1
15	4210308	PLATE 过渡圆盘	1
16	4210302	CRYSTALLIZATION DISC 晶硬盘	1
17	4210309	BODY,CRYSTALLIZATION DISC 晶硬盘体	1
18	1211408	SCREW M4X8 十字盘头螺钉 M4X8	4
19	4210114	PLATE 盖板	1
20	1113810	NUT,LOCK,M8 六角锁紧螺母 M8	4
21	1421816	WASHER,PLAIN Ø8 平垫圈	5
22	1421618	WASHER,PLAIN Ø6 平垫圈	2
23	4010111	SCREW,M6 X 12.7 防松螺钉 M6 X 12.7	2
24	4210115	WHEEL,6" 轮子	2
25	4210105	AXLE 轮轴	1
26	4210103	MOUNTING PLATE 连接架	1
27	4210201	MOUNTING BASE ,GEAR 单支架	1
28	1531830	SCREW M8 X 30 内六角圆柱头螺钉 M8 X 30	4
29	2320403	CLAMP 线夹	1
30	4210811	COVER,MOTOR 电机罩	1
31	4010115	READ MANUAL LABEL 贴纸	1
32	4010316	LOGO,ICE ICE 标牌	1
33	1531816	SCREW M8 X 16 内六角圆柱头螺钉 M8 X 16	1
34	4210810	FAN 风扇	1
35	4210808	SCREW,M6X218 六角法兰面螺栓, M6X218	4
36	4210809	REAR COVER ,MOTOR 电机后端盖	1
37	1435040	WAVE WASHER 波形垫	2
38	4210804	ROTOR 转子	1
39	4210800	MOTOR,220V,2.5HP 电机, 220V, 2. 5HP	1
40	4210803	STATOR 定子	1
41	4010116	BARB HOSE 机体水管接头	1

IS17 BASE ASSEMBLY

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
42	4210119	GREASE CUP 压配式油杯 10	1
43	4210101	FRAME 壳体	1
44	6150712	CLAMP 线夹	1
45	1521612	SCREW,M6X12 内六角圆柱头螺钉 M6 X 12	2
46	4210106	BUMPER 防撞边	1
47	1622753	O"RING,Φ2.65XΦ52.6 O型密封圈 Φ2.65XΦ52.6	1
48	4210109	BRONZE SHAFT 铜轴	1
49	1531612	SCREW,M6X12 内六角圆柱头螺钉 M6 X 12	5
50	1511040	SCREW,M10X40 内六角圆柱头螺钉 M10 X 40	6
51	4210110	GASKET 吸震垫	12
52	4210111	GASKET 减震垫	6
53	1623680	ORING,Φ3.55XΦ79.6 O型密封圈 Φ3.55XΦ79.6	1
54	4210102	BIG GEAR 大齿轮	1
55	1613206	BEARING,30206 30206 圆锥滚子轴承	2
56	1437062	WASHER,LOCK, 62 孔用弹性挡圈 62	1
57	1222820	SCREW,M8X20 十字槽沉头螺钉 M8X20	6
58	4210108	BUSHING 套	1
59	4210107	WORKING,DISC 铝盘	1
60	4210112	WASHER 偏心垫	6
61	1222616	SCREW,M6X16 十字槽沉头螺钉 M6X16	6
62	1121005	NUT,M10 六角薄螺母 M10	6
63	1534608	SCREW M6X8 内六角圆柱头紧定螺钉M6X8	1
64	4210104	SCREW M18 锁紧螺栓	1
65	1121804	NUT,M8 六角薄螺母 M8	6
66	4210117	CLAMP 线夹	1
67	1521630	SCREW,M6X35 内六角圆柱头螺钉 M6 X 35	3
68	1521635	SCREW,M6X30 内六角圆柱头螺钉 M6 X 30	4
69	1421510	WASHER,PLAIN Ø5 不锈钢平垫圈, Ø5	2
70	1221535	SCREW M5 X 35,PH 十字盘头螺钉 M5 X35	2
71	1211512	SCREW M5X12 十字盘头螺钉 M5X12	2
72	4210113	CLAMP,CAPACITOR 电容夹	1
73	4210801	START-UP CAPACITOR(BIG),170UF/250V 起动电容 170UF/250V	1
74	8015086	RUNNING CAPACITOR,35uf/450v,105 ° c 电容器35UF/450V 105 ° C	1
75	1884040	PLASTIC TUBE,Ø40X160 热缩管, Ø40X160	1
76	1884050	PLASTIC TUBE,Ø50X160 热缩管, Ø50X160	1
77	1211816	SCREW M8X16 十字盘头螺钉 M8X16	3
78	4010814	LABEL,MOTOR 电机贴纸	1
79	4010119	LABEL,ICE 冲字标牌, ICE	1
80	4110805	PLUG,MOTOR 电机电源线	1
81	4010118	PLUG PROTECTOR 电机防水套	1
82	1644416	PIN,Ø4X16 圆柱销, Ø4X16	1

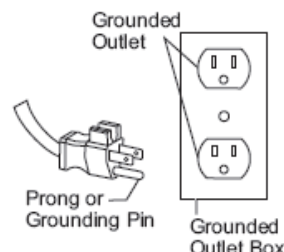
安全预防



在使用本机器前请仔细阅读和理解操作手册
本机必须接地！

为减少机器因故障而引起的触电危险，本机电源线插头带有一接地插脚，任何情况下不得去除该插脚。

本机使用额定 220 伏电压和有接地插头的供电系统。其结构类似于附图。确保本机连接到具有相同配置插头插座。无需适配器。



本机仅作商业用途，并限于户内使用。务必使用推荐的附件，操作者应阅读，理解并掌握以下安全预防措施：

1、以下情况不得操作本机：

- 未经培训取得相应资格；
- 在易燃易爆场所；
- 机器存在问题不适合操作；
- 在水中；
- 未仔细阅读和理解操作手册；
- 电源线或插头损坏；
- 在户外时；
- 使用延长线；

2、操作机器前：务必确保所有安全装置动作正常；

3、使用机器时：

- 不得碾压电线；
- 不得将电线置于物件锋利的边、角；
- 切勿用湿手拔取插头；
- 应立刻报告机器任何之异常及损坏情况；
- 不得靠牵拉电线的方式移动机器；
- 不得用拉电线的方式拔取插头；
- 始终使电源线远离发热的物件表面；

4、离开机器或进行维护前：务必关机并拔下电源插头；

5、进行维护时：

- 应拔下电源插头；
- 使用生产商推荐或认可的配件；

储存时：1、拔下电源插头；2、取下加硬盘或翻新盘；3、直立存放于干燥的场所；

维护与保养

为使本机始终保持良好的性能，请遵循以下程序保养本机



进行任何维护、保养工作前，必须确保机器已断开电源。

1、机器一经使用完毕，立即拔下电源插头；2、取下加硬盘或翻新盘；



存放机器时，切勿忘记取下加硬盘或翻新盘。

3、用中性清洁剂清洁机器；4、检查机器电源线有无破损，如有应立即进行更换；



为避免危险，若电源线破损，必须联系当地售后服务部进行更换；

5、每月用防水润滑剂润滑轮子、轴；

6、检查机器有否遗失螺母、螺栓并进行更换；

7、机器在粉尘的场所使用后，应取下电机顶盖，用压缩空气吹净附着在电机上的灰尘以保证良好的通风。

操作说明



使用或维护本机前务必仔细阅读说明书

- 1、使用前应清理工作区域内的杂物、纸屑等；
- 2、将手柄置于垂直位置后，将机器倾斜使手柄靠在地面；



确认机器此时未接通电源；

- 3、将加硬盘或翻新盘卡入铝盘（需逆时针旋转）；4、放上纤维垫（钢丝棉）或金刚石碟；
- 5、将机器置于垂直位置；6、将电源线插头插入带接地的插座中；



切勿使用与电源线不一致的延长电缆；

- 7、拉住调节拉把将机器手柄调节至合适操作位置；
- 8、按下位于手柄上方的兰色按钮同时拉住左、右拉把即可启动机器；
- 9、操作时、双手必须牢牢握住操作手柄；10、操作时，只要轻轻地抬起手柄，机器便会向右移动，轻轻按下手柄，机器便会向左移动；
- 11、停机时，只需松开左、右拉把即可；

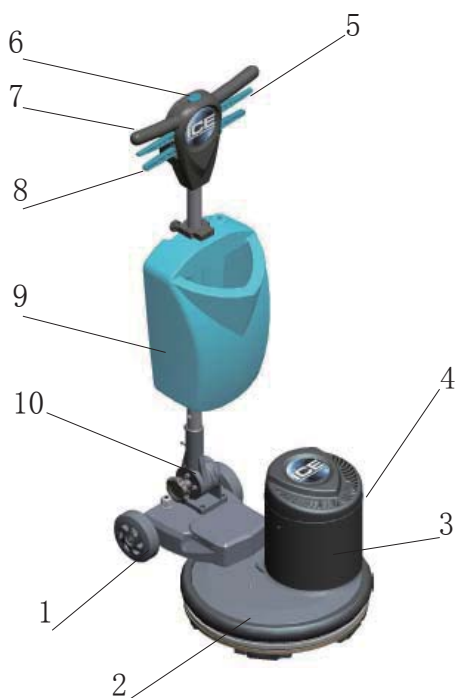
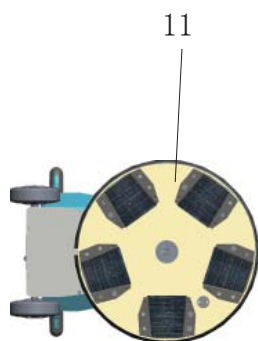
机器组件

机器描述

- 全新结构设计
- 17" 钢壳体
- 16" 加硬盘和翻新盘
- 全钢齿轮传动
- 缓冲装置，偏心布局易操作
- 安全锁定开关
- 15M 电线
- 2.5HP 电机

机器结构

- | | |
|---------|-----------|
| 1. 运输轮 | 2. 钢壳体 |
| 3. 电机 | 4. 电机罩 |
| 5. 开关拉把 | 6. 安全锁定开关 |
| 7. 手柄 | 8. 调位拉把 |
| 9. 水箱 | 10. 钢套座 |
| 11. 翻新盘 | |



云石翻新与晶硬处理操作指引

翻新处理

首先需准备下列工具与材料：翻新针座、金钢石碟片（一般可准备粒度 300#、500#、2000#）、玻璃刮、吸水机、“小心地滑”告示牌。将金钢石粘在翻新针座上（6 片粒度要一样，先用牌号数小的金钢石碟），然后装在机器上，水箱中要装水。开启机器，在地面上放入大量清水，慢而均匀的研磨，反复几次后，然后用玻璃刮清除石面的水份，观看效果，直至无痕迹为止。用吸水机将粉沫彻底吸净，并更换牌号数稍大一点的金钢石碟，方法如上，直至满意为止。将地面清洗干净后，方可做晶硬处理。



地面不能有沙粒，金钢石碟安装要均匀，研磨时要有足够的水份，并且慢而均匀，同时每一道工序前都必须彻底清除上一道工序留下的粉沫，及时用吸水机吸净地面，更换金钢石碟须由粗到细，不能跳号，要分粗磨、半精磨、精磨。

晶硬处理

首先需准备下列工具与材料：针座、天然纤维垫（或钢丝垫）、尘堆、K2 晶面处理剂及 K3 晶光亮剂或者晶硬粉。然后将随机附件针座安装在机器上，放上纤维垫或钢丝垫，开动机器，边磨边喷药水 K2，将药水均匀地涂抹在地面上，接着喷药水 K3，将地面磨亮即可。随后进入下一区域。若使用晶硬粉，将晶硬粉加水调匀后，直接喷洒在地面上即可。



地面最好不要有腊层，地面的水及尘埃应先清理掉，纤维垫要用白色（或无色），粘有污物后要及时更换。

IS17 WAER & TEAR PARTS LIST

DIA NO	PART NUMBER	DESCRIPTION	NO REQ'D
1	4010610	ZIP CLOTH 无齿拉链布	5
2	4010606	SEAT,GRINDING DISC 翻新支座	5
3	4210307	PAD,RUBBER 橡胶针盘	1
4	4210302	CRYSTALLIZATION DISC 晶硬盘	1
5	4210301	GRINDING DISC 翻新盘	1
6	4210115	WHEEL,6" 轮子	2

SPECIFICATIONS

Model	IS17
Voltage	220 V
Power	1900 W
Current	13.5 A
Frequency	50Hz
RPM	160
Deck Size	17" (43 cm)
Length of Power cord	15 m
Weight	79 Kg
Solution Tank	19L
Dimension LXWXH	83.8X50X195 cm

WIRING DIAGRAM

